Vmag™

NOV. 2018

Voluptuous®

THE BOOBS, THE BABES, THE BEACH!

8 HD VIDEOS FREE WITH THIS ISSUE!

THE SCORE GROUP

EPIC ISLAND ADVENTURE ISSUE

NORTH COAST VACATION

OUR BIGGEST ON-LOCATION SHOOT EVER!

ON-THE-SET & BEHIND THE SCENES WITH 8 SENSATIONAL V-GIRLS!

SALE TO MINORS IS FORBIDDEN

VIDEO INSIDE

NEW!
SEE
NORTH COAST
VACATION
8 FULL-LENGTH HD SCENES!
OVER 2 HOURS OF ACTION
FROM THE D.R. INCLUDED
FREE WITH THIS ISSUE!
Just for being a loyal reader,
watch matching scenes of the
V-Girls in this issue at
www.scoremag.com/vo1118
WHY IT'S BETTER THAN A DVD!
• Scenes match the pictorials in each issue.
• Higher-resolution.
• Movies work on your PC, laptop, Mac, iPhone, iPad, smartphone and tablet.
• Download and save them forever in your collection or stream them instantly on your device.
NEW FREE SCENES WITH EVERY ISSUE!
WARNING: VIDEO SCENES MAY BE MORE EXPLICIT THAN PICTORIALS IN THE MAGAZINE!

COME TO LIFE!

NO EMAIL, CREDIT CARD OR PERSONAL INFORMATION NEEDED! COMPLETELY CONFIDENTIAL!

A knockout in lingerie, Alexya self-sucks her nipples and spreads wide.

Codi Vore is so happy to be here, she's bouncing her tits up and down!

Daria thinks she's alone at the beach. But she isn't. You're watching!

Model of the Year Demmy Blaze shows her pussy for the first time!

Sha gets naked, wet and bouncy in a stunning surfside scene.

Helen Star smacks her tits against each other. She self-sucks them and more!

Erin Star puts on a tropical lingerie show and gets intimate with you.

Kitty Cute swings her giant naturals into the camera and then gets off.

AND THAT'S NOT ALL!

You also get the digital version of this magazine absolutely FREE! Take Vmag™ anywhere on any device!

HERE'S YOUR BONUS CODE!*

EASY AS 1-2-3!

1. Go to scoremag.com/vo1118
2. Enter your access code.
3. Enjoy the scenes!

*Code may be used 10 times and expires February 21, 2019

Vmag™
NOVEMBER 2018

CONTENTS

VOLUME 25, NUMBER 6

DEPARTMENTS

5 **V-MAIL**
A place for readers' comments and ideas. This issue: The Top 25 V-Girls.

FEATURES

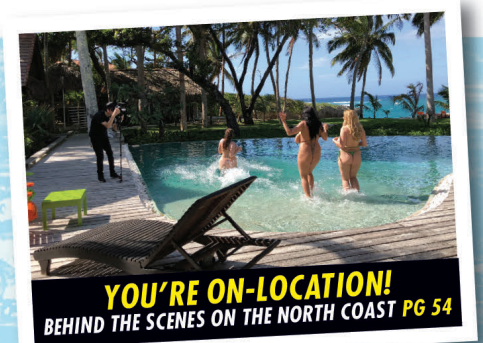
12 **MOVIE PICK**
This issue is all about the girls of the DVD *On Location North Coast*, loaded with group action. Here's a sneak peek!

30 **INTERVIEW**
Get in bed for a unique talk with Helen and Erin, the sensational Star sisters.

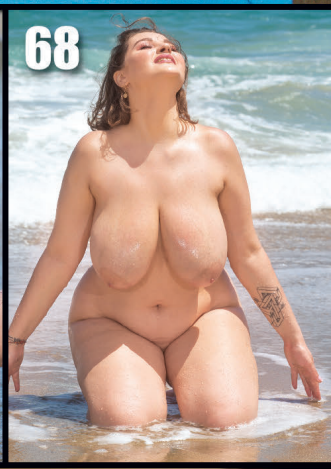
54 **BEHIND THE SCENES**
Candid, intimate fun time with the girls of "On Location North Coast."

PICTORIALS

22 ERIN STAR
32 HELEN STAR
40 KITTY CUTE
46 SHA RIZEL
61 CODI VORE
68 DARIA
76 ALEXYA
88 DEMMY BLAZE



YOU'RE ON-LOCATION!
BEHIND THE SCENES ON THE NORTH COAST PG 54



NOTICE: THIS IS ADULT MATERIAL

All of the performers/models, and all of the characters that they portray, were over 18 years of age at the time of the photography. The content is inappropriate for minors and appropriate care should be taken to ensure that it is not viewed by anyone under 18 years of age.

Voluptuous (ISSN #1087-7657) is a bi-monthly publication, plus one extra in October, for a total of 7 issues per year. Subscriptions (12 issues): $69.95 in the USA and $109.95 (U.S. funds only) in Canada. Published by The SCORE Group, PO Box 558150, Miami, FL 33255-8150. Periodicals postage paid at Miami, FL and additional mailing offices. POSTMASTER: Please send address changes to: Voluptuous, PO Box 558150, Miami, FL 33255-8150.

V mail

SEND YOUR LETTERS TO:
V-Mail, P.O. Box 558150,
Miami, Florida 33255-8150 USA
EMAIL: VOLUPTUOUS@SCOREGROUP.COM

Christy Marks (above) and Lorna Morgan (right) are two greats who were together for the *Big Boob Paradise* shoot in 2007.

SELECTING THE TOP 25 V-GIRLS IS FUN BUT HARD

Dear *Voluptuous*,

It's not to easy to put together a Top 25 list (Sept. '18) for those of us who take in *Voluptuous* through the web site rather than the magazine. You used to go to lengths to differentiate *SCORE* and *Voluptuous* here at *SCORELAND*, but that was several years ago, and now it all ends up mixed in the same wonderful, boobalicious stew. And I understand that. It makes sense with the current state of technology vs. the magazine industry.

But consider this: What about those models who appeared in *SCORE* before there was *Voluptuous* but would have likely appeared in the latter magazine in years after? They were *SCORE* models, but shouldn't they be considered for your Top 25?

Isn't 2019 the 25th anniversary of *Voluptuous*? Which would mean we're about to enter the 25th year of *Voluptuous* in a month or so. I assume that's why you're putting together a list. *[Editor's note: You're right-on-the-mark with that assumption.]*

Despite the seemingly simple parameter of considering models who have had a full pictorial in *Voluptuous*, what I discovered was that there was an endless number of crossovers, women who appeared originally in *SCORE* and then gravitated to *Voluptuous* and those that were active in both magazines at the same time. One of my Top Five picks would be my No. 1 choice if you ever did an *XL Girls* Top 20, but she had a large body (pun intended) of work in *Voluptuous* even years after her move to *XL Girls*. And then you have the August 2000 "Legends" edition of *Voluptuous*, which qualified a dozen models from an earlier era for this list.

But trimming the list was so difficult that it doesn't include legends such as Linsey Dawn McKenzie, Cherry Brady, Autumn-Jade, Kerry Marie, Nicole Peters, Angela White, Kelly Kay, Ines Cudna, Renee Ross or Merilyn Sakova. And I had to bump personal favorites like Chelsea Blue, Tasha Adams, Talya Faust, Dayton Hines, Gwen Sanders, Chaka T., Desirae *[the model from the early 2000s and one of the first V-Girls to get her own website]* and Desiree *[the redhead]*, Sarah Mercury, Bex Shiner, Dors Feline, Felicia Clover, Kali West, Ms. Yummy, Cassity, Kerra Dawson, Delotta Brown, Paola Rios, Scarlet LaVey and Terri Jane, to name a few.

And this is who remained: 20. Inesse; 19. Rhonda Baxter; 18. Allie Pearson; 17. Katarina Dubrova; 16. Annie Swanson; 15. Siri; 14. Sharday; 13. Gianna Rossi; 12. Arianna Sinn; 11. Cameron Skye; 10. Danni Ashe; 9. Via Paxton; 8. Vanessa Y.; 7. Lilith; 6. Carrie; 5. Samantha 38G; 4. Milly Marks; 3. Lorna Morgan; 2. Christy Marks and No. 1…Chloe Vevrier.

The list doesn't include Hitomi, Alaura Grey, Lara Jones or Karina Hart. I'm sure a lot of readers will consider this sacrilege, but it's my list, so I get to load it up with my own favorites.–Carney22, via email

Chloe Vevrier, one of the original V-Girls, is tops on one reader's list of our 25 greatest girls ever.

THE NEXT ISSUE OF V-MAG...

Will be cover-dated Holiday 2018 and go on-sale October 9, 2018 wherever you buy men's magazines. Or get the digital edition one week earlier at eBoobStore.com.

Dear Carney22: Thank you for all of the thought you obviously put into compiling your list. Yes, it is your list, and you can put on it anyone you want…as long as she has had a full pictorial in V-mag, *of course.*

Now read on to find out what some other SCORELAND *members and Blog readers had to say. We'll start hearing from* V-mag *readers next issue.*

MORE ON THE TOP 25 FROM *SCORELAND* BLOG READERS

Dear *Voluptuous*,

As a former reader who is now a *SCORELAND* member, *Voluptuous* was the mag back in the day (pre-Internet). I liked *SCORE*, but "V" was just loaded with natural wonders of the world. I go back to the second issue in my history with the publication, and man, there have been so many great models that blew my mind that I've probably long since forgotten many of them.

Some of the ones I'll never forget: Nicole Peters, Merilyn, Christy Marks, Alexya, Hitomi, Karina Hart, Autumn-Jade, Sharday…legendary models!

Linsey, Anna Song, Bea Flora, Valory Irene, Sha Rizel, Tiggle Bitties, Louisa May/Lockhart…wait, was she ever a V-Girl? *[Editor's note: No, she wasn't, but thanks for your list.]*–Julian, via email

Dear *Voluptuous*,

Going through my back issues of *Vmag* (I saved them even after I became a *SCORELAND* member), I was surprised by how much better the girls got over the years. The first five years of *Vmag* were very good, but starting around 1999, it became great, so my list is heavy on girls who came later.

I'll start with the early girls: Linsey Dawn McKenzie, Chloe Vevrier, Cathy Patrick, Carol Brown, Diane Poppos, Kerry Marie and Lorna Morgan, but after that, it's all girls from 2000 and later: Sharday, Nicole Peters, Renee Ross, Micky Bells, Sarah Mercury, Janet Jade, Joana Bliss, Vanessa Y., Natalie Fiore, Alaura Grey, Nadine Jansen (maybe the best of all time), Kelly Kay, Cherry Brady (also maybe the best of all time) and, more recently, Milly Marks and Demmy Blaze. I don't know how many that is, but that's my list.–C.K., via email

Amora Lee's huge tits, big bush and beautiful face will make her a star.

Dear *Voluptuous*,

Coming up with the Top 25 V-Girls is tough, but these names must be on the list: Nicole Peters, Chloe Vevrier, Hitomi, Linsey Dawn McKenzie and Karina Hart. They must be on any list!–Chris, via email

HUGE NATURALS & A HAIRY PUSSY…THAT'S AMORA!

Dear *Voluptuous*,

Amora Lee (July '18) is just a stunningly beautiful woman. What a magnificent figure, and, oh, my goodness, she doesn't shave! Many thanks! It was interesting reading about her mental journey to *Voluptuous*. I hope she had a

Vmag NOV. 2018 ™

PUBLISHED BY THE SCORE GROUP

MIKE FEDERICI *director of print operations*
DAVE ROSENBAUM *editor*
VANESSA VILCA *art director*
ELLIOT JAMES *associate editor*

PRODUCTION

ANDRES BASTIDAS *network systems manager*

CUSTOMER SERVICE AND SUBSCRIPTIONS

For inquiries regarding existing *VOLUPTUOUS* subscriptions, please write to:
***VOLUPTUOUS* Customer Service**
P.O. Box 558150, Miami, FL 33255-8150 USA
For 24-Hour Credit Card Orders:
Phone: 305-662-5959 Fax: 305-662-5952
Email: cservice@scoregroup.com

CIRCULATION

BOB CERMAK *N.A. circulation manager*
Email: bcermak2001@verizon.net

NORTH AMERICAN DISTRIBUTION

CURTIS CIRCULATION COMPANY
730 River Road
New Milford, NJ 07646-3048 USA
Phone: 201-634-7400 Fax: 201-634-7499

CHRIS REARDON *account executive*

DEBBIE WHELAN *international sales*

UK EDITION

SEYMOUR DISTRIBUTION LTD

ROBERT SMITH *account manager*

2 East Poultry Avenue

London, EC1A 9PT

Tel No: 020 7429 4000

The records required by 18 USC 2257 and associated regulations with respect to this product (and all graphical materials associated therewith) are kept at the office of the Publisher at the following location: Custodian of Records,The SCORE Group, a division of Quad Int'l., Incorporated, 5001 S.W. 74 Court, Suite 200, Miami, FL 33155.

Retail price: USA: $10.99; Canada: $11.99; UK: £6.99. Bonus Edition: USA: $14.99; Canada: $16.99. November 2018. Vol. 25, No. 6 (on-sale August 21, 2018).

© 2018 by The SCORE Group and Quad Int'l., Incorporated, all rights reserved. Republishing in whole or in part, including, but not limited to, any electronic media, is expressly forbidden except with written permission of The SCORE Group. *Naughty Neighbors*®, *Leg Sex*®, *40Something*®, *Voluptuous*® and *SCORE*® are registered trademarks of The SCORE Group and Quad Int'l., Incorporated. All persons depicted herein were at least 18 years of age at the time of the photography. Editorial Office: P.O. Box 558150, Miami, FL 33255-8150. Publisher disclaims all responsibility to return unsolicited material, and all rights in materials published vest in The SCORE Group and *Voluptuous*. Letters are assumed to be for publication, unless otherwise endorsed, and may be edited. This periodical is sold subject to the following conditions: it shall not be lent, resold, hired out or otherwise disposed of in a mutilated condition or in an unauthorized cover by way of Trade, except at the full retail price, or affixed to or as a part of any publication or advertising, literary or pictorial matter whatsoever, without the expressed written consent of the publisher. Any similarity between an individual person or people depicted in the fiction or artwork in this magazine and any real person or people is purely coincidental and is not intended as a representation of any particular individual or class of people. **PRINTED IN CANADA**

Clockwise from top left, Africa Sexxx, Cat Bangles, Jasmine Jones and April McKenzie are all in ass-fucked ecstasy.

great experience despite the nerves and that she'll want to pose again and again because I'd love to see Amora again and again!–Carney, via email

HE'S OKAY EVEN IF AMORA LEE NEVER DOES HARDCORE

Dear *Voluptuous*,

I know I've been guilty of doing this once or twice before, but I'm not going to ask that same old question every time a new model debuts. Most of the time, when a model goes straight into boy-girl, they're usually gone pretty quick. Perhaps because they regretted making that move so fast, they second-guess their decision to go into this kind of modeling. Slow and steady wins the race. Remember when Angela White and Sheridan Love finally went hardcore? It felt special.

So I say for all these newcomers who have debuted over the last year or so who haven't done "it" yet, no hurries. And for what it's worth, Amora Lee (July '18) looks like another slam-dunk newcomer. If she does hardcore one day, great, but even if she doesn't, I'm glad we got to see her. Her beauty and her body are amazing. Those tits! –Name withheld, via email

AN OPEN LETTER TO GREAT NEWCOMER AMORA LEE

Dear Amora,

Let me be honest: You are one gorgeous women. You look absolutely stunning, and I think there is no need for a reduction. You are just perfect the way you are.

After all, they say you are unique and there is no one like you in this world. So have confidence and faith in yourself because I can assure you that you are absolutely perfect. The right person will admire everything bout you. Of course, you can read all the reviews and see for yourself.

Please, Amora, let the word "reduction" forever leave your vocabulary! You are absolutely amazing, and I hope these comments cement that for you. Any woman that tells you to do that is simply jealous, nothing else. If you haven't yet, one day soon you will meet the right boobhound, and that guy will treat you like gold. Trust me.–B.H., via email

THEY'VE GOT THE LOOKS OF ASS-FUCKED HOTTIES

Dear *Voluptuous*,

The "Busty & Butt-Fucked" special in the July '18 issue was nothing short of spectacular. Sometimes the focus is so much on the tits in *V-mag* that it's easy to forget that "voluptuous" means big tits and asses, and if a girl's going to show me her big, beautiful ass, I'm going to want to fuck it.

My favorite thing about these photos was the look of pure lust and ecstasy on the girls' faces. Sometimes you see a girl getting fucked in the ass and she looks like she's posing for her prom photos. Not these girls. Desiree, especially, has a look on her face that says, "I've got a big dick up my ass-pipe and it feels so good, I can't believe it!" Of course, we can't see the expression on May West's and Mya Blair's faces because they have hard cocks in their mouths in addition to their assholes. Bravo to both girls!

I'd love to see a DVD in which all the girls are getting their tits and asses fucked and nothing else because that's what it's all about. The guy fucks their tits then he fucks their asses and he doesn't pay any attention to their pussies.–G.F., Atlanta, Georgia

BUSTY, BOUNCING MICKY BELLS IS A V-GIRL AGAIN

Dear *Voluptuous*,

It's great to see Micky Bells (July '18) big and great and doing her thing again. The pictures were amazing and the video that came with the issue was even better because I got to see those huge whoppers of hers bouncing all over the place while she was doing her gym routine. If I ever walked into my gym and saw a girl like Micky, I'd pass out on the spot.

Bounce, bounce, bounce! That's what Micky does in the video, then she lets her tits hang and does all kinds of

$4.99 per/min. Premium and access fees may apply. Adults 18+.
R U READY 2 PLAY WITH THIS ASS?
LIVE! 1 ON 1
1-800 BUTT SEX
2 8 8 8
7 3 9
A078
16230

ATTENTION:
Vmag™
SUBSCRIBERS ARE YOU MOVING?
TELL US QUICKLY!

The U.S. Post Office only forwards periodicals-rate mail for 60 days, so we must have your new address within three weeks of your move to guarantee that you'll get all your issues. We cannot be held responsible for non-delivery of issues due to your address change.

MAIL TO:
Voluptuous Change of Address
P.O. Box 558150
Miami, FL 33255-8150 USA
Please include your mailing label or a legible copy.
email: cservice@scoregroup.com

The best thing about Micky hoola-hooping is watching those floppers bounce!

exercises, none of which I know the names of because I don't care. She sucks on those darkened nipples of hers, which seem to have retained their dark color from her pregnancy, and plays with her pussy, but I went back to the beginning when she was bouncing her tits when it was time to finish off, if you know what I'm saying. Micky is back to being one of the greatest ever, and may she never lose another pound.–E.N., Westbury, New York

WHEN A GIRL LOOKS LIKE AGNES, WHO NEEDS XXX?

Dear *Voluptuous*,

Throughout its 25-year history, solo-performing girls like Chloe Vevrier, and Kerry Marie (among others) have made an amazing contribution to *Voluptuous*. Very rarely does a performer manage to leave an indelible mark as a solo performer and one that's fondly recalled years later. But it has happened again.

Agnes Poulin (July '18) could very well be on the way to becoming the next special girl on the list of Timeless Amazing Solo Performers. Let's wish her the best of success in what could hopefully be a lengthy career. Good luck, Agnes.–M.T., address withheld

Dear M.T.: Timeless Amazing Solo Performers is an intriguing idea. Readers, who would be on your list? By the way, Chloe did two hardcore scenes and both she and Kerry Marie appeared in numerous girl-girl scenes.

FORGET NETFLIX!
SCORE TV ON ROKU IS BOOBFLIX!
IT'S YOUR SECRET BACK DOOR TO PORN ON YOUR BIG-SCREEN TV!
ROKU
ADD THE SCORETV PRIVATE CHANNEL TO YOUR ROKU AND ENJOY ALL OF OUR MOVIES. HERE'S HOW:
1. GO TO MY.ROKU.COM ON YOUR COMPUTER OR SMARTPHONE.
2. SIGN IN TO YOUR ROKU ACCOUNT.
3. UNDER "MANAGE ACCOUNT," SELECT "ADD CHANNEL WITH A CODE."
4. ENTER THE ACCESS CODE WE PROVIDE AND SELECT "ADD CHANNEL."
5. ENJOY OUR BIG-BOOB, MATURE, AMATEUR AND TEEN MOVIES!
HUGE SELECTION OF BIG BOOB MOVIES!
VISIT SCORETV.TV AND ACCESS OUR CHANNELS TODAY!

Polish Power! The great Vanessa Y. (above) and newbie Agnes Poulin (right).

POLISH POWER! IMAGINE AN AGNES-VANESSA Y. DUET

Dear *Voluptuous*,

Agnes Poulin (July '18) is another stunning, awesome, busty all-natural Polish goddess. I love every single inch and part of her voluptuous anatomy. Bring her back soon. At first sight, this girl looks shy. But man, how she plays with her big breasts makes me hunger for more. She just knows how to play with her breasts to make any man crazy. Will this girl do tit-jobs? Because I need to be the first in line for that.

And OMG, Agnes and Vanessa Y. would make a hot lesbian team together. Polish power!–N.C., via email

Dear N.C.: Isn't Agnes wonderful? We love her, too. So far, she's modeled only by herself, but she knows that she's welcome to return and do a tits 'n' tugs or full-sex scene whenever she wants. And if she'd like to get together with Vanessa Y. for some tit-to-tit action, we're there.

NEWCOMER ALICE: BIGGEST NATURAL HANGERS EVER?

Dear *Voluptuous*,

Alice (July '18) is fucking amazing. It says something when Micky Bells and Lara Jones aren't the bustiest girls in an issue. I don't know how you resisted trotting out that "Bustiest Issue Ever" claim you sometimes make on the cover because this time you'd be right-on, per capita by girl. I've never seen anything like Alice's humongous hangers. They have to be the biggest ever in the history of *V-mag*, and this is a year that's given us Mahogany Masters (Jan. '18). If you could somehow get Alice

continued on page 21

THE ONE AND ONLY!
1-800 JACK OFF
5225 6333
CUM ALLLL OVER MY FACE BABY!
LIVE SEX 24 HOURS
1-888 JACK-OFF 5225 6333
R U KINKY?
A076
Most major credit cards accepted & check by phone: $1.98 to $3.98 per/min. plus a small $2.98 connection fee.
16228

Vmag™ BACK ISSUES DEPARTMENT

SEPT. 2018—Photos of the 25 greatest girls ever. It's up to you to decide who's No. 1. Plus, three big debuts and a hardcore debut.

JULY 2018—You have to see the rack on newcomer Amora Lee. Does Alice have the biggest tits ever? Plus, anal XXX special.

MAY 2018—Annual contest issue with the 2017 winners. Legend Debbie Jordan. Heavy hangers special. Alaura Grey 3-way XXX.

MARCH 2018—Latinas Katy Shavon and Alessandra Miller debut. Milly Marks in her first anal. Vintage Jeannine Oldfield photos.

JANUARY 2018—An incredible issue featuring the awards finalists, the debuts of Lara Jones & Shara Lopez & Alaura Grey XXX.

NOVEMBER 2017—Your favorite girls busting out of tiny swimsuits. Helen & Erin Star and Kitty Cute debut. Milly Marks XXX.

SEPTEMBER 2017—Alaura Grey is back and bustier than ever. Pregnant Natalie Fiore. Milly Marks and Codi Vore tit-to-tit.

FEB./MAR. 2016—Brand-new pictorials of the finalists for Newcomer of the Year, including Alexya, Kate Marie & Larissa.

JULY 2015—Three girls debut, including glam girl Larissa Linn. Emilia Boshe XXX, and a preview of *Preggos and Milkers 2*.

FEBRUARY 2015—Newcomer Olivia Jackson has huge tits and a big ass. New Jennica Lynn. Cutie Roxanne Diamond debuts.

JANUARY 2015—Features the finalists for the 2014 awards in five categories: Newcomer, Model, Plumper, XXX and Ass.

HOLIDAY 2014—G-cup Maya debuts. Natalie Fiore almost nine months preggers. Marie Leone gets ass-fucked by two guys.

OCTOBER 2014—Melissa Mandlikova six-months pregnant. Cat Bangles debuts. New Joana photos and interview. Maggie XXX.

AUGUST 2014—Bex Shiner and Rene Love return and an Angel DeLuca interview. Plus, good girl Jennica Lynn gets naughty.

JUNE 2014—Terri Jane and Nancy Navarro return. MILF Janessa Loren debut & interview. Cameron Skye's first hot fuck!

APRIL 2014—Scarlet LaVey and Rachel Love XXX. Bex Shiner, Dani Moore and Elle Flynn debut. *Voluptuous Xtra 15* preview.

MARCH 2014—Three hardcore layouts featuring Jessica Roberts, Angel DeLuca and Nikki Smith. Plus three new naturals.

FEBRUARY 2014—Gya Roberts can't stop sucking her tits! New girl Brittany Kendall fucks. Jennica Lynn photos & interview.

HOLIDAY 2013—Our annual contest issue with full-length layouts of Rockell, Anjii Ross, Scarlet LaVey, Roxi Red and Sirale.

SEPTEMBER 2013—Terri Jane takes a skinny dip, and a sexy "Tits in Tight Tops" section featuring Renee Ross and more!

JUNE 2013—Micky Bells' J-cups overwhelm her dress. Jasmine Jones and Jolie Rain XXX. Plus Scarlet LaVey and Rockell.

MAY 2013—Roxi Red's first XXX. Bustier Lana Ivans returns and Jolie Rain. MILF Sophia plus Brandi Sparks & Jasmine Jones.

FEBRUARY 2013—Latina Kitana Flores fucks two cocks. Shyla Shy is very pregnant. Terri, Gya and Micky in *Montego Babes*.

DECEMBER 2012—Maserati XXX. April McKenzie's tits are bigger than ever. Hitomi does a sexy striptease. Goldie Ray XXX.

OCTOBER 2012—Siri fucks and gets a facial. Christy Marks XXX. Newcomer Janne Hollan photos and interview. Nancy Navarro.

SCORE SEPT. 2018—One of the most-unique issues ever as we compare the great naturals of today to the girls of yesteryear.

SCORE AUGUST 2018—Japanese natural Kaho Shibuya debuts. Bikini special with busty babes busting out of tiny bikinis.

SCORE JUNE/JULY 2018—Simulated sex with Vanessa Y. It's her hottest scene ever. Plus Shara Lopez's first XXX & Hitomi.

SCORE MAY 2018—The winners of *SCORE* Newcomer of the Year, Model of the Year and Hardcore Performer of the Year.

SCORE APRIL 2018—Loaded with photos of stars from the 1980s and '90s. Hot yoga with Milly Marks. Colombian Shanie Gaviria debuts.

SCORE FEB./MARCH 2018—Colombian naturals Shara Lopez and Katy Shavon debut. Annual contest issue with 2017's best.

SCORE DEC. 2017—Naturally stacked Lara Jones and Alexsis Faye debut. Eleven babes take it up the ass. Rachel Raxxx XXX.

SCORE OCT. 2017—Naturally stacked sisters Erin and Helen Star debut. Christy Marks special with her hottest photos. New Hitomi.

XL GIRLS SP331—A very special issue featuring seven newcomers, Suzumi Wilder getting ass-fucked by two guys & more.

XL GIRLS SP322—Alaura Grey's first tit-fuck & BJ scene. Jordynn LuXXX with two studs. Angel Sweets gets ass-fucked.

Digital issues, many with bonus videos, available now at eBoobStore.com.
Total privacy! You can view them on your phone, iPad or tablet.

MAIL TO: The SCORE Group (Dept. VO1118), P.O. Box 558150, Miami, FL 33255-8150 USA

Send me the following back issues. $14 PER ISSUE INCLUDING SHIPPING. ALL OTHER COUNTRIES: Canada C$22, UK £17, Australia: A$29, EU € 20, $22USD, including shipping. **Three magazine minimum order for international customers.** *15% discount applies to U.S., Canada, Mexico, Australia & UK subscribers only. U.S. orders are shipped via First Class or Priority Mail. International orders are shipped via Global Priority Mail (where available) or First Class Mail. Rush Delivery is available for an additional cost. Please call for rates and service availability. US customers, make checks or money orders payable to The SCORE Group. We accept payment in cash (£, €, C$ or US $ Bank Notes), American Express Travelers checks denominated in US funds or checks from a Canadian bank denominated in US $ (Canada Only) made payable to The SCORE Group. Florida residents please add 7% sales tax. Credit card orders must provide the exact credit card billing address in addition to the mailing address if the two are different. All items shipped in sturdy, discreet packaging to protect your privacy. All sales final. The SCORE Group cannot be held responsible for Customs seizures. By ordering, you certify that you are at least 18 years old.

❑ I am a V-mag subscriber & save 15% on all issues ordered.

VOLUPTUOUS: ❑ Sept. '18 ❑ July '18 ❑ May '18 ❑ Mar. '18 ❑ Sept. '17 ❑ July '15 ❑ Feb. '15 ❑ Jan. '15 ❑ June '14
❑ Feb. '14 ❑ Hol. '13 ❑ Sept. '13 ❑ May '13 ❑ Feb. '13 ❑ Dec. '12 *XL GIRLS:* ❑ SP331 ❑ SP322
SCORE: ❑ Sept. '18 ❑ Aug. '18 ❑ June '18 ❑ May '18 ❑ Apr. '18 ❑ Feb./March. '18 ❑ Dec. '17 ❑ Oct. '17

Payment Method: ❑ Cash ❑ Check ❑ Money Order ❑ M/C/Eurocard/Access/Sirrus ❑ VISA/Plus ❑ AMEX ❑ Discover/Novus ❑ Maestro ❑ JCB
❑ Diners Club ❑ Union Pay In case of sellout, list alternate choice(s): _____

Credit Card #: _____ Expires: _____

Provide Security Code (Last 3 Digits Above Signature): _____ American Express Cardholders enter the 4 digits above Card No. Here: ____

Name: _____ Age: _____ Cust. ID #: _____

Address: _____ Telephone/Email: _____

City: _____ State/Country: _____ Zip/Postal Code: _____

Signature: _____ VO1118

Credit Card Orders Cannot Be Processed Without Signature and Security Code

TOLL-FREE U.S. & CAN.
1-800-421-0760

24-HOUR FAX
1-305-662-5952

WORLDWIDE
+01-305-662-5959

INTERNET
www.eBoobStore.com

WE ACCEPT PAYMENTS IN U.S.$, C$, £ AND €

ON LOCATION NORTH COAST

Codi Vore

Sha Rizel

Demmy Blaze

Kitty Cute

Helen Star

Erin Star

Alexya

Daria

Eight V-Girls in paradise... welcome to our big-tit fantasy island!

They arrived one-by-one (except for the Star sisters, who traveled together), marveling at the lush, tropical scenery and the magnificent, sprawling, beachfront villa. They were in paradise, but why were they all there, together? They knew they had one thing in common: They were all V-Girls with big, natural tits. And then, a voice: "Good morning, ladies, and welcome to the North Coast in the beautiful Dominican Republic. You are our fantasy girls, and this is your fantasy villa. It's all yours to enjoy for the next week. But you've been brought here for another reason: We're looking for a covergirl for a very special issue. Over the next several days, each of you will be assigned challenges. And the winner gets the cover!"

CHALLENGE 1:

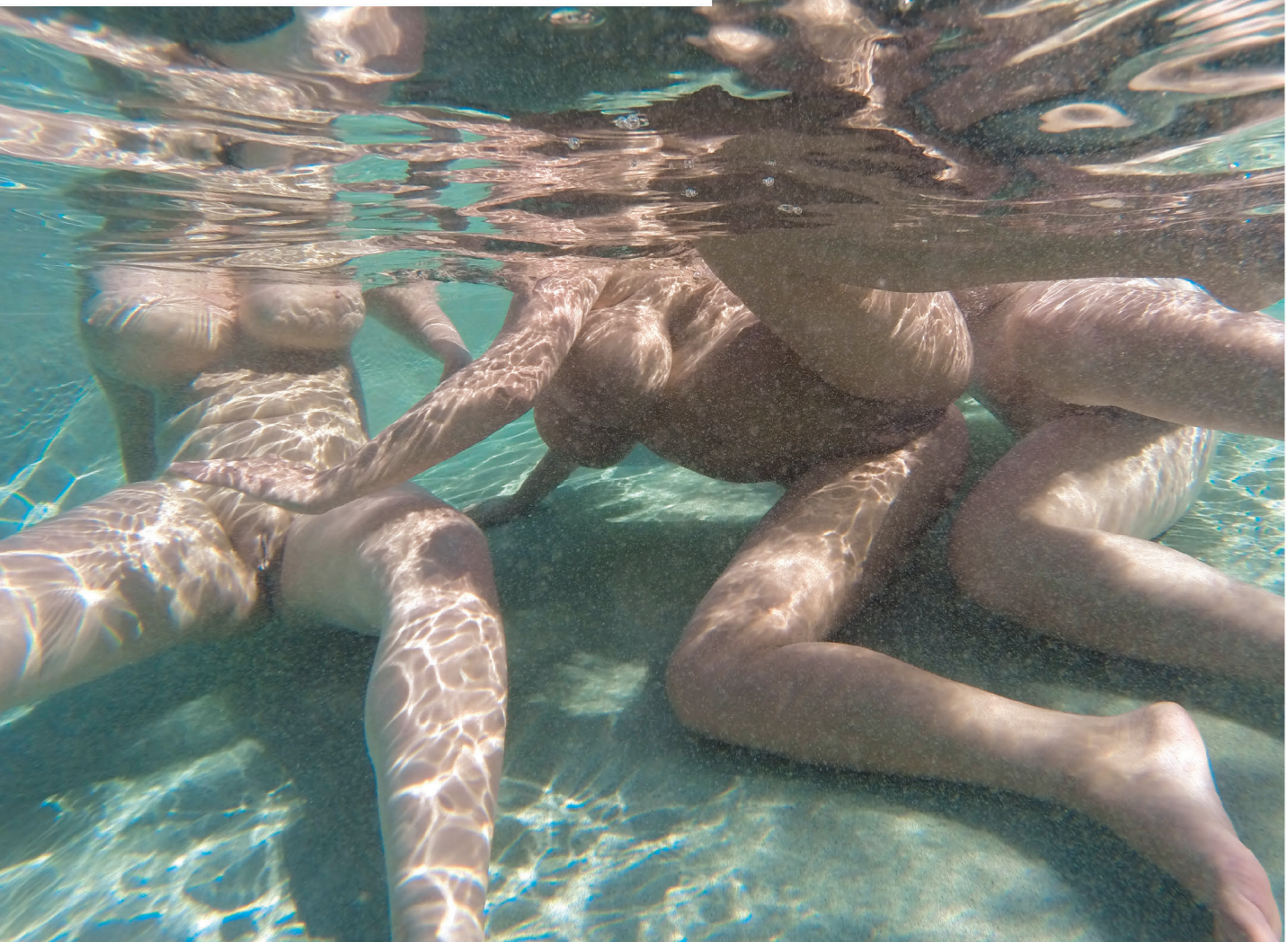
SEXY SHOWER TIME

Of course, all of the challenges had to do with big tits. They were the fruits of the editors' imaginations and fantasies, borne of a unique opportunity to see these girls like we had never seen them before. So we challenged Alexya and Sha to get soaked, soapy and sexy in the shower. But then, girl-loving Codi Vore walked in on Alexya and Sha, and suddenly, a fantasy twosome became a dream three-way.

CHALLENGE 2:

BIG BOOBS UNDERWATER

Ever since the movie *Big Tit Skinny Dip*, we've been aching for another opportunity to take photos and videos of big boobs underwater. That opportunity came in the D.R., and we made the most of it with the ring-toss challenge: We tossed colorful rings into the pool and challenged Helen, Erin and Daria to retrieve as many of them as possible. And our videographer was ready with his HD underwater camera.



CHALLENGE 3:

BIKINI STUFFING

V-Girls look great in bikinis. There's no doubt about that. But, as our editor told Kitty Cute and the Star sisters, "Here at *Voluptuous*, our idea of a bikini that fits just right is one that's just too small. So that's what this challenge is all about. We want you to stuff your tits into the smallest bikinis possible." Watching the bikini stuffing is a lot of fun. Seeing what happens when the bikinis come off is even better!

See it now at
eBoobStore.com

CHALLENGE 4:

THE FUCKING MACHINE

Ever since Helen (above left) and Erin debuted in the Nov. '17 issue, readers have been begging us to bring the sisters together for a hot scene. Well, you didn't think we were going to fly the girls all the way from Romania and miss out on this opportunity, did you? First, the sisters masturbate side-by-side in bed, and that's not something you see every day. But then...the fuck machine comes out, and it's game on!

CHALLENGE 5:

WET & SUDSY

In the 1967 movie *Cool Hand Luke*, a busty babe washes a car in front of a group of prisoners. We've been captivated by the idea of busty babes washing cars ever since, but we've always done these scenes with one girl. Well, two is twice as nice, so we challenged Demmy Blaze (below left) and Daria (below right) to get a Porsche Cayenne squeaky clean in the naughtiest way possible. The girls got wet!

CHALLENGE 6:

FUN WITH FRUIT

Here's a scene that changed on the fly. At first, we were going to challenge (left-to-right in the top photo) Sha, Codi and Alexya to stuff as many objects as possible between their tits. But there we were in a tropical location with all sorts of tropical fruits and vegetables. So food became our objects, and we challenged Sha, Codi and Alexya to have their way with them. The girls got wilder than we've ever seen them!

ORDER NOW ON PAGE 99

CHALLENGE 7:

OIL! OIL! OIL!

The final challenge was an eight-girl bikini bonanza in which the girls raced on the beach and tried to bounce their way to victory. What we didn't know was that this challenge would evolve into a poolside oil immersion orgy in which the busty babes emptied bottles of oil onto each other's bodies. What a scene! And when this happened, we had no choice but to declare the obvious: All the girls were winners!

THREE FREE ISSUES? WE'LL DRINK TO THAT!

Get 15 issues for the price of 12 when you subscribe to Vmag™ now!

Subscribe now and you'll...

- Save a whopping 68% off the newsstand price.
- Receive your magazine before it's available at newsstands.
- Get a FREE digital version of each issue.
- Never miss another issue.
- Get 15% OFF all TSG movies.
- Never pay for shipping on movie orders.*

PLUS!

FREE MATCHING MOVIE SCENES WITH EACH ISSUE. WATCH THE MAGAZINE COME TO LIFE!

GET 12 + 3 FOR ONLY $69.95

Kitty Cute, Helen Star and Erin Star TOAST THE GOOD TIMES YOU'LL HAVE WHEN YOU JOIN THE CLUB OF *VOLUTUOUS* SUBSCRIBERS.

TOLL-FREE U.S. & CANADA 1•800•421•0760 EVERYWHERE ELSE +01•305•662•5959 24-HOUR, 7-DAY FAX 1•305•662•5952

MAIL TO: The SCORE Group (Dept. VO1118), P.O. Box 558150, Miami, FL 33255-8150 USA

☐ **SEND ME 12 ISSUES OF *VOLUPTUOUS* PLUS 3 FREE BONUS ISSUES FOR ONLY $69.95**

Price is for U.S. subscribers only. All other countries, send $109.95 USD for a 12-issue subscription. Please allow 4-to-8 weeks for delivery of your first issue. All magazines will arrive in a discreet envelope to protect your privacy. By signing below, you certify that you are at least 18 years old. We accept checks and money orders in US Dollars; or cash, bills or bank notes in US Dollars, £sterling, €'s, and Canadian Dollars. Credit card orders must provide the exact billing address if different from mailing address. Subscriber discounts cannot be applied to future magazine subscriptions and some additional restrictions may apply. ***Free shipping offer available to U.S. subscribers only on movie purchases.** Discounts and free shipping offers cannot be combined with other discount offers and may be revoked at any time at the sole discretion of The SCORE Group. **OFFER EXPIRES NOVEMBER 18, 2018**

➤ **PLEASE INDICATE:** ☐ *NEW* ☐ *RENEWAL* *All special offers mentioned above are non-transferable and are applicable as long as your *Voluptuous* subscription remains current. Discounts and free shipping offers cannot be combined with any other discount offers and may be revoked at any time at the sole discretion of *Voluptuous* and/or The SCORE Group.

➤ **PAYMENT METHOD:** ❑ Cash ❑ M/C/Eurocard/Access/Sirrus ❑ VISA/Plus ❑ AMEX ❑ Discover/Novus ❑ Maestro ❑ JCB ❑ Diners Club ❑ Union Pay

Card#_____ Exp._____ Security code_____ Amex Security code_____ Name_____ Age_____

Address_____ City_____ State_____ Zip/Post code_____

Country_____ Email_____ Signature_____

VO1118

Continued from page 9

Think about it: Alice's hangers are almost obscuring her pussy!

and Mahogany together for a boob-flopping, tit-to-tit video, that would be the greatest thing ever.

Alice is definitely "Queen of the Hangers and Floppers," but the video that came with the issue did not have nearly enough time featuring her whoppers hanging, swaying and flopping. I love the shots that are there; just not enough of them. There should be at least five, 10 or more minutes of them just hanging and swaying, front, back, under and all angles. Alice is definitely a five-star attraction.–H.S., via email

Dear H.S.: We agree: Alice is absolutely amazing. We'd put her and Mahogany in a category with Miosotis and Rachel Raxxx for tits that simply defy the imagination. We're grateful that all of these ladies are where they belong: in our magazine!

IT'S NOT JUST HER BIG TITS THAT MAKE ALICE SPECIAL

Dear *Voluptuous*,

Alice (July '18) is awesome and so beautiful in all ways. Love the dress she is wearing at the beginning and the sexy nature she has in that oh-so-hot way. Pure dream of curves, and what a pretty lady. Her body obviously sets things on fire, but she has a super-pretty face, and it is framed with a kind smile and beautiful hair and eyes.–Seth, via email

continued on page 60

MODELS WANTED

GOT AN EYE FOR GREATNESS?

If you know a great pair when you see one, you can be the hero who sends the next V-Girl our way. Here at Voluptuous, some of our best model scouts are men and women just like you who know a girl who's naturally curvy and beautiful and would be perfect for V-mag.

SHE GETS PERKS, TOO!

Your busty friend will get generous compensation, enjoy being pampered by our studio crew and maybe even travel to exotic places, like the Dominican Republic. So if you know a girl who's got what it takes, tell her to call our studio manager today and find out about this exciting opportunity. In the U.S. and Canada,call 1-877-726-7335, extension 2006. Elsewhere, call +1-305-662-5959.

VISIT BeASCOREModel.com

Erin Star

LIL SISTER'S DOMINICAN ADVENTURE

"It took me and my sister 12 hours to get here, but it was so worth it! I have never been anywhere so beautiful!" said Erin, whose journey to Sosúa on the Dominican Republic's North Coast was the highlight of her life. Yeah, she's only 21 years old, but how many people of any age get to spend a week in a gorgeous, secluded, tropical location? Then again, how many people are built like Erin, a cute, fun-loving H-cupper who has already been the covergirl of *Voluptuous* and *SCORE* magazines? She's a Star who's very quickly becoming a superstar.

UP CLOSE & Personal

"Erin has a smile that just lights up the room," our studio manager said when we asked her to name the most memorable thing about Erin (other than her chest, of course) "And she really looks up to her big sis."

Erin and Helen Star are, as one of our photographers said, "like frick and frack. One does something and the other does it, too. It's like they're on the same wavelength, as if they're thinking the same thing at the same time. They're not twins, but you'd never know it by the way they are together."

Still, there are many differences between Erin and Helen (other than that Erin is blonde and Helen is dark-haired and Erin has two inverted nipples and Helen has one).

Erin is quiet. Helen is outgoing. She tells Erin what they're going to do, and Erin follows. They were always together.

Erin loved being in the ocean or the pool and sunbathing. When she wasn't modeling, she was hanging out in T-shirts and shorts or nothing at all. She spent her free time enjoying the local food, although her favorite food is French fries. She had the time of her life.

BARE FACTS

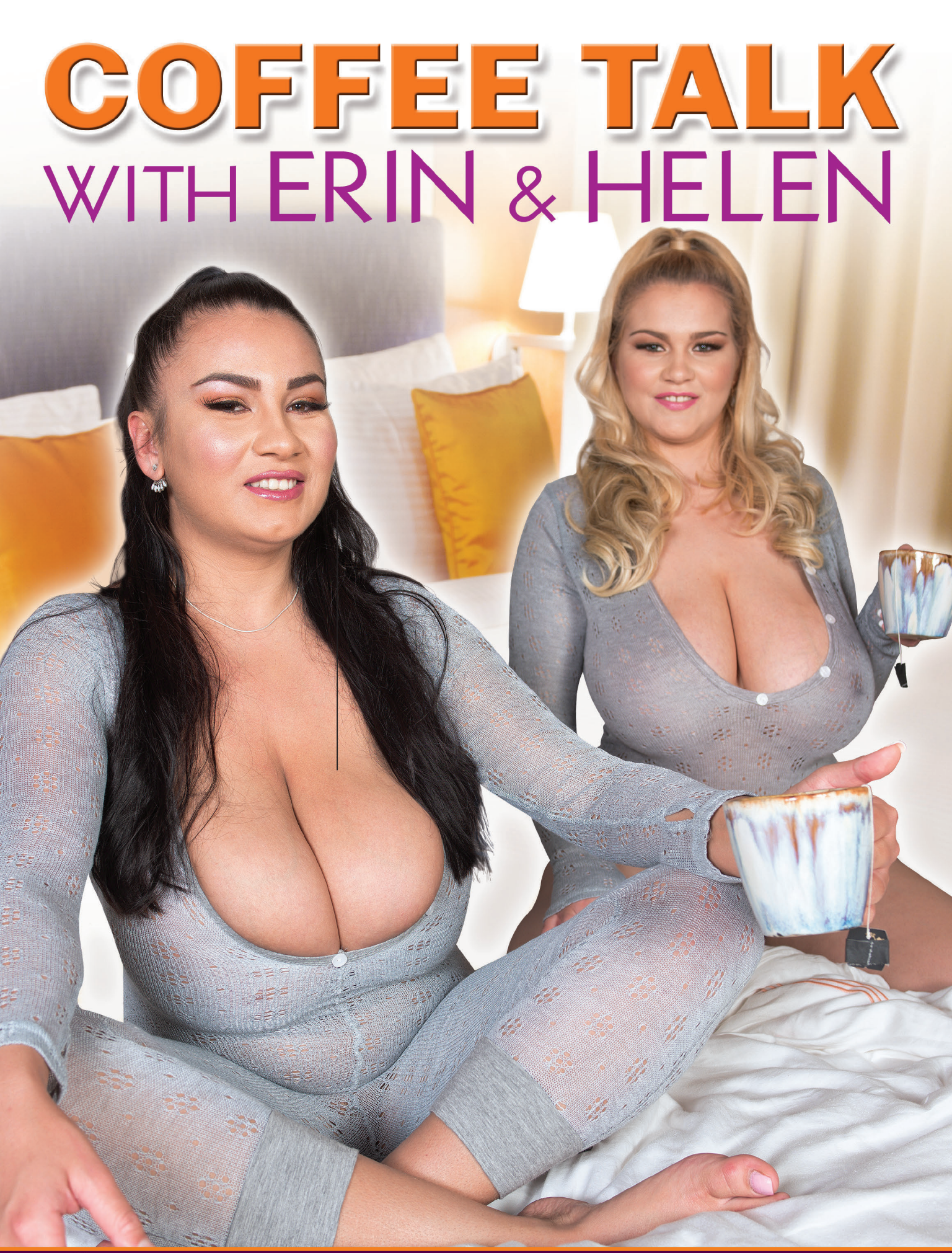
Erin Star

Birthday: Dec. 18, 1996 **Age:** 21
Height: 5′5″ **Weight:** 112 lbs.
Bra: 34H **Measurements:** 42-26-38
Lives: Bucharest, Romania
Previous appearances: July ′18, Nov. ′17 **Movies:** *On Location North Coast & Big Fat Tits 3* (X-Rated. Available on page 99).

NORTH COAST VACATION

These photos were taken in and in front of the beachfront bedroom that Erin shared with her sister. The bedroom has beautiful French doors that open up to a spectacular panorama of the D.R.'s North Coast. Often, Erin would get up in the morning and, if she wasn't scheduled to do a shoot, make a beeline down to the beach. "Everything is great here," Erin said. "I love being by the ocean. The climate is so different from home. I never imagined modeling would be so much fun."

COFFEE TALK
WITH ERIN & HELEN



In bed with the sensational Star sisters

INTERVIEW BY JOSE LEYVA

Girls like the Star sisters don't come around often. Actually, before Helen and Erin both debuted in the November '17 issue, girls like them had come along never. Helen and Erin are the first sisters in the nearly 25-year history of Voluptuous *magazine. (SCORE, our sister publication had one augmented sister act back in the 1990s.)*

The Star Siblings were worth the wait. Helen, who's the older sister by a little over a year, is a 42-26-36 beauty with G-cup naturals, dark hair and a Mediterranean complexion.

Erin, her younger sister, is a playful 42-26-38 pixie with H-cup naturals, blondish hair and lighter skin, and she was the covergirl of the July '18 issue.

Either of these girls, by themselves, has the qualifications to be a V-Girl. They have curvy, voluptuous bodies and absolutely sensational tits. Together, they simply boggle the imagination.

So there was never any doubt that we would invite the sisters to fly all the way from Romania, where they were born and live, to join us on our on-location shoot in the Dominican Republic. Besides, they go together everywhere, anyway. Reported our studio manager, "Helen always looks after her little sis, offering up modeling tips and direction on just about everything. Erin really looks up to her big sister."

Whether we're looking up, looking down or looking straight at the Stars, we love the view. On this morning, we joined them for coffee in the bedroom they shared in our North Coast villa.

V-MAG: So here we are in bed, a place every reader would love to be, with the beautiful Star sisters, Helen and Erin.

BOTH GIRLS: Hello!

V-MAG: And we also have Maria, who's going to be translating for us. So the first question is, which of you started to develop first?

HELEN: I did!

V-MAG: How old were you when you started to develop?

HELEN: I'm not sure, but I think it was around 13 years old. But I was a year older than Erin, so that makes sense.

V-MAG: Were there any other girls in school who were as busty as you?

HELEN: No, I was the only one, and this was a problem because everyone was always looking at me and all the girls were envious of me.

V-MAG: Did the other students have any nicknames for you?

HELEN: No, not that I knew of. Maybe they did and they didn't tell me!

V-MAG: Do you have any other brothers or sisters?

HELEN: Yes. We have two brothers and two sisters.

V-MAG: Are any of your other sisters as busty as you two?

HELEN: Only one of them.

V-MAG: That would be amazing if one day we got all three busty sisters in the magazine. Of course, I'm not going to ask about your brothers. Do you ever go bra shopping together?

HELEN: Sometimes. Not that often, but yes, sometimes we do.

V-MAG: How about clothes shopping?

Erin (she's the blonde) and Helen were almost inseparable in the Dominican Republic.

ERIN: Yes, we love to go clothes shopping together.

V-MAG: What kind of clothes do you like to shop for?

HELEN: We don't like tight clothes. Nothing that shows off too much. We like loose clothes.

V-MAG: Why not?

HELEN: I like to be comfortable. And it doesn't matter. People can tell we are very busty no matter what we wear.

V-MAG: Do you ever wear each other's clothing?

ERIN: Yes, all the time? We wear just about the same size and our breasts are almost the same size, so we can wear the same clothes.

V-MAG: Is that okay?

HELEN: No. Sometimes we get angry at each other for taking each other's clothes. *[Laughs]*

continued on page 85

The sisters enjoy lunch in the kitchen of our North Coast Villa during a break from shooting. This photo was taken just before the girls did their red-hot "Fuck Machine" scene for the DVD.

Helen Star

HOW ABOUT THEM SMACKERS!

You'll know what we mean by "How about them smackers!" when you turn to the final spread of this pictorial and then when you feast your eyes on the tit-smacking, boob-bouncing video of Helen that comes with this issue (turn to page three for your exclusive code). Meanwhile, here's Helen getting ready to enjoy another beautiful day at the beach in the Dominican Republic …which means getting totally naked and running around in her birthday suit. "Being here is a whole new experience for me," she said. "I just love it!"

BARE FACTS

Helen Star

Birthday: November 1, 1995
Height: 5′6″ **Weight:** 112 lbs.
Bra: 36G **Measurements:** 42-26-36
Born & Lives: Bucharest, Romania
Previous appearances: May ′18, Nov. ′17 **Movies:** *On Location North Coast* and *Big Fat Tits 3* (X-Rated. Order on page 99).

NORTH COAST VACATION

UP CLOSE & Personal

"I love to be here because it's a whole new experience and the environment is very friendly," Helen said. "I'm very proud to be shooting for The SCORE Group and so grateful to have been chosen to be here."

We're the ones who are grateful that a girl like Helen, with a body and a pair of tits like hers, decided to take the plunge, become a V-Girl and join us on this very special adventure in the Dominican Republic.

Being in the D.R. wasn't all work and no play for the girls. We made sure they had lots of free time, and Helen spent hers "sightseeing, shopping and going to the local beaches and then to a restaurant for some great local food." Erin tagged along, of course. The sisters are always together. They traveled together all the way from their native Romania.

"Helen is always looking after her sister, offering up modeling tips and direction on just about everything," our studio chief said. "She loves lounging about in a baseball cap and getting some sun on her nude bod. She's a great breast-clapper. And by the way: She's single."

One of our videographers described Helen as "a pro breast clapper. She prides herself on her synchronized clapping." Three cheers and a standing ovation for that! And a standing "O" of a different kind for the fact that Helen is a bit more explicit in her posing style than her young sister and loves to show off her big, round butt and wet, pink pussy. There's something about a girl doing things like this in a beautiful, tropical location that has always made "On-Location" special.

Kitty Cute

CHEST IMAGINE...KITTY IN THE D.R.!

Romania has become one of the big-tit capitals of the world, and for one week, the Dominican Republic's North Coast turned into Bucharest West as the Star Sisters, Alexya and Kitty Cute descended. Can you imagine the looks on people's faces as Helen, Erin, Alexya and Kitty strolled through Puerto Plata Airport, boobs bouncing, and the startled looks when the girls went to the public beaches? People were visibly amazed, and nobody turned more heads than Kitty with her endless cleavage. Is she the bustiest Romanian ever?

UP CLOSE & Personal

"I want to spend my life here," Kitty says as she takes viewers on a tour of the villa and its magnificent surroundings–beach, pool, palm trees–during her personal video diary that's featured in Scoreland.com's "North Coast Vacation" special (all of the girls shot video diaries on their smartphones). "It's so beautiful here. I'm so excited to be here. It's a wonderful experience, and I love it."

Even while she was enjoying what she called her "dream" and "the greatest accomplishment of my life," Kitty kept connected with her family in Romania, calling her mother several times a day, emailing and texting one photo after another.

"She's a real mama's girl," one of our photographers said. "She was so proud to be with us in the D.R., but she was on her phone with her mom the whole time. You don't see that with U.S. girls."

But Kitty the mama's girl could turn into Kitty the sexy V-Girl with the snap of a finger.

"This girl is a walking pinup model. She was always asking someone to take her pic, and she'd do these retro-like poses. She had the time of her life."

NORTH COAST VACATION

BARE FACTS

Kitty Cute

Birthday: April 11, 1989
Age: 29 **Height:** 5′5″
Weight: 148 lbs. **Bra:** 38G
Measurements: 45-28-38
Lives: Bucharest, Romania
Previous appearances: Sept. ′18, Nov. ′17 **Movie:** *On Location North Coast* (X-Rated. Available on page 99).

Sha Rizel

BIG BOOBS, SPECTACULAR VIEWS

This wasn't Sha's first time in the D.R. She visited the island nation in 2013 with Joana, Hitomi and Valory Irene for *SCORE On Location*. But this is the first time the slim 'n' naturally stacked beauty from Ukraine has appeared in *Voluptuous*, and as you'll see in this gorgeous beach pictorial, in which Sha gets wet and sexy, she's making it memorable.

UP CLOSE & Personal

"Sha was the mommy of the group, always looking after the other girls," our studio manager said. "One morning, Alexya seemed to have gone missing, so Sha came to my room and said, 'Alexya didn't come home last night!' Alexya is very free-spirited, but she had, indeed, come home that night. She was sleeping in Daria's room, but Sha was so concerned."

Sha was by far the most-experienced model in the group, having shot for The SCORE Group since 2013. So, she was accustomed to the day-to-day routine: the early wake-up calls, adjusting to the weather conditions (clear skies but often very windy) and helping out with shoots. She has an adorable accent (she speaks Russian, Ukraine and English) and, despite her beauty, has a girl-next-door way about her. There's nobody like Sha!

BARE FACTS

Sha Rizel

Birthday: August 19, 1988
Age: 30 **Height:** 5′7″
Weight: 112 lbs. **Bra size:** 32F
Measurements: 40-22-36
Movies: *On Location North Coast, Top Shelf, Juggy Dolls 2* and *Sha Rizel & Friends* (X-Rated and available on page 99).

NORTH COAST VACATION

Vmag
NOVEMBER 2018
Sha Rizel

REASON TO CELEBRATE!

Enjoy more of North Coast Vacation at
SCORELAND and get 50% OFF!

MORE PHOTOS!
MORE VIDEOS!

EXCLUSIVE VIDEO DIARIES SHOT BY THE GIRLS THEMSELVES!

NON-RECURRING BILLING OPTIONS AVAILABLE.

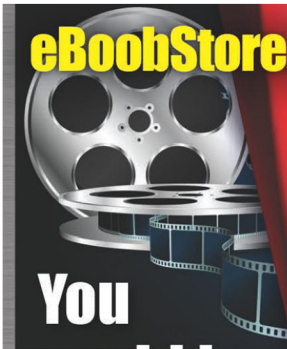
NO CREDIT CARD? WE TAKE CASH, CHECK & MONEY ORDERS!

Subscribe now and get SCORELAND for only $14.99 a month!

Copy and paste this link into your web browser:
www.scorevip.com/SCHALFOFF. Offer expires Feb. 21, 2019

SCORELAND.COM

eBoobStore.com



You could be watching these movies **RIGHT NOW!**

FAST & SECURE movie streaming

Cheaper *No shipping costs!*
Quicker *Instant access!*
Better *Highest resolutions!*

ATTENTION SCORE® SUBSCRIBERS

ARE YOU MOVING?
TELL US QUICKLY!

The U.S. Post Office only forwards periodicals-rate mail for 60 days, so we must have your new address within three weeks of your move to guarantee that you'll get all your issues. We cannot be held responsible for non-delivery of issues due to your address change.

MAIL TO: *SCORE* Change of Address, P.O. Box 558150, Miami, FL 33255-8150. Please include your mailing label or a legible copy. UK SUBSCRIBERS: Please contact us at the above address.

Vmag's Tropical Vacation

BEHIND THE SCENES WITH THE GIRLS OF ON LOCATION

NORTH COAST VACATION

Just imagine: eight super-stacked V-Girls in a secluded, beachfront paradise for one whole week. If that sounds like your idea of a dream vacation, then your dreams are like ours. But what goes on behind the scenes? What happens when the cameras aren't rolling and the girls are just living the life? Well, girls will be girls, and since we're guys, we're never going to stop taking pictures of them.

Codi's reflections on a day on the D.R.'s North Coast: lounging about near one of the two pools then enjoying the sight of Alexya (bottom left) and Sha Rizel in the surf.

Like several of the girls who joined us in the D.R., Codi (above) is a vegetarian. Left: scenic views of one of our most-spectacular locations ever.

Sha, Codi and Alexya (above) enjoy some down time before going wild with fruits and vegetables. Below, Codi lounges about, then she enjoys some pool time with Sha while Alexya lounges, seemingly oblivious.

Sha, Codi and Alexya check out the array of fruits and vegetables before a scene for the DVD.

BEHIND THE SCENES

NORTH COAST VACATION

Eight great girls all in one place! Above, left-to-right, Alexya, Codi Vore, Kitty Cute, Daria, Sha Rizel, Erin Star, Helen Star and Demmy Blaze just moments after they arrived at our North Coast villa. Hey, check out how small those bikinis are in the far-right photo!

We've shot in some spectacular locations and taken over beach houses all over the world, but we've never been anywhere like this North Coast villa. Huge bedrooms, all of them with views of the ocean. A kitchen that a master chef would be proud to work in. Walk-in showers fit for two or more. Two pools. Bars, tiki huts and big-screen TVs to rival any man cave. And, of course, one of the most-beautiful beaches you'll never see. And add to that eight amazing girls.

Sha, Erin, Helen and Kitty in the kitchen (above). All of the girls on the beach (below). There was always something happening on the North Coast.

BEHIND THE SCENES

Early wakeup calls were common–morning provides some of the best light of the day–but the girls had plenty of free time to sun their voluptuous bodies by the pool, play in the surf and do touristy stuff in the neighboring Puerto Plata area. Paradise for the girls. A sweet sight for everyone who saw them.

You get bonus points if you can identify the two girls sunbathing nude in the two photos on this page.

Daria (below) hugs Alexya. There's always one girl on these on-location shoots who's star-struck by the girls, and this time, it was Daria. Bottom, Helen and Erin enjoy the local cuisine.

Erin jumps for joy and Helen cheers her on during the ring toss scene. The sisters were perfect models.

REASON TO CELEBRATE!

Enjoy more of North Coast Vacation at SCORELAND and get 50% OFF!

MORE PHOTOS! MORE VIDEOS!

EXCLUSIVE VIDEO DIARIES SHOT BY THE GIRLS THEMSELVES!

NON-RECURRING BILLING OPTIONS AVAILABLE.

NO CREDIT CARD? WE TAKE CASH, CHECK & MONEY ORDERS!

Subscribe now and get SCORELAND for only $14.99 a month!

Copy and paste this link into your web browser: www.scorevip.com/SCHALFOFF. Offer expires Feb. 21, 2019

SCORELAND.COM

V-MAIL

Continued from page 21

AND BEST OF ALL, WE GOT TO SEE ALICE IN MOTION!

Dear *Voluptuous*,

Alice (July '18) has most amazing floppers I've ever seen. They hang down to her navel! I absolutely lost it when she started tugging on her nipples in the video!–Titbert, via email

AN ODE TO ERIN STAR. AND, NOW GET READY FOR MORE!

Dear *Voluptuous*,

Covergirl Erin Star (July '18): what a warm, hot model. In the end, I linger without words. Her beauty is deep like a symphony. So many nuances and splendor, sweet shadows and bright strips. Wonderful creature, wonderful star. An anthem of feminine grace, tastefulness, sexy and exciting shapes. I just can't wait; I yearn for a new photo shoot with this amazing beauty. Please, without toys.

Undoubtedly at The SCORE Group there are the best-skilled professional people as makeup artists, photographers, art directors and models.–S.T., via email

Dear S.T.: You don't have to wait another second. Erin's newest pictorial, without toys, begins on page 22 of this issue as we go on-location to the North Coast of the Dominican Republic. By the way, Erin looks great without any help.

Is it our imaginations, or are Erin Star's big hangers getting even bigger?

Codi Vore

BOUNCING AROUND WITH CODI

There are lots of reasons Codi is special. Her fresh, young looks. Her huge tits. Her enthusiasm for showing everything she's got on-camera. For "On Location North Coast," one more thing made her special: of the eight girls, she was the only American, joining four Romanians, two Ukrainians and one Russian. But language wasn't a barrier when Codi was bouncing around. She was the life of the party. "How could I not love being here?" she said.

BARE FACTS

Codi Vore

Birthday: Feb. 18, 1995 **Age:** 23
Height: 5′2″ **Weight:** 138 lbs.
Measurements: 40-28-38
Previous appearances: March ′18, Sept. ′17, May ′17
Movies: *On Location North Coast, Big Fat Tits 3* & *All Stacked, All Natural 7* (X-Rated. Order on page 99).

UP CLOSE & Personal

Back in 2001, when we did *On Location Key Largo* with Lorna Morgan, Kerry Marie, Chaz and Chloe Vevrier, a fifth model, Desirae, joined us to shoot photos and videos for her new website. Desirae was so knowledgeable about photography and so interested in the process that it was like having an extra photographer on the trip.

Codi was like that in the Dominican Republic. Models like her are called self-starters because the photographer doesn't have to tell them what to do. They instinctively know what you want to see. That's Codi. Give her an idea for a scene or a photo set and Codi takes it from there, making the scene better than we ever imagined it could be.

Codi is a webcam model, and she spent a lot of time in the D.R. interacting with her fans. But Codi, who almost always wears glasses, is also a young, wide-eyed girl who couldn't believe the glorious surroundings she found herself in.

"I can go swimming and lie on the beach, and nobody cares how naked I get, and I love that," she said. "And I get to go skinny-dipping with Sha Rizel. This is so amazing!"

Codi is from Las Vegas, and being in the Tropics was a new experience for her. "The weather is so different here and it's so beautiful," she said. Like Daria and Alexya, Codi is a vegetarian, ironic considering that her last name, Vore, is from the word vorarephilia: sexual arousal by the idea of being eaten. Codi always looks good enough to eat, but we'd rather watch her bounce her tits and spread her hairy pussy and do the things a young girl does when she's having the time of her life. Enjoy the view.

It's a beautiful day on the Dominican Republic's North Coast, and Russian beauty Daria decides to spend it at the beach. It's so beautiful here, so calm, so peaceful, so secluded…so private? Daria thinks so, so she finds just the right spot on the beach and strips down to her bikini. And then she thinks, "Nobody's watching," so she takes off her top. But you're watching!

Daria

DOES SHE KNOW YOU'RE WATCHING?

BARE FACTS

Daria

Birthday: May 4, 1994
Age: 24 **Height:** 5′6″
Weight: 168 lbs. **Bra size:** 34H
Measurements: 42-30-38
Previous appearances: Sept. ′17, March ′17 **Movies:** *On Location North Coast, Juggy Dolls 2* and *All Stacked, All Natural 7* (X-Rated. Available on page 99).

NORTH COAST VACATION

UP CLOSE & Personal

Daria was star-struck. After her long flight from Russia, she walked into our North Coast villa, looked around, saw all of the other busty girls, many of whom she recognized from *Voluptuous* and *SCORE*, and was completely in awe.

If this sounds a little like Angela White's reaction when she joined Lorna Morgan, Christy Marks, Terry Nova and Gianna Rossi on-location in Eleuthera, the Bahamas for *Big Boob Paradise*, well, that's about right. There's one in every crowd during our on-location shoots, one girl who's not only thrilled to be in such a beautiful place but is also thrilled to be in the company of the girls she adores.

Daria had a special place in her heart for Alexya.

"She's so sweet and funny," Daria said. "She's like a waterfall of positive feelings." Did Daria have the hots for Alexya? It sure seemed that way!

But maybe that's because Daria is a bundle of positive energy. Sexy in a natural, down-to-earth way. She'd spend hours sitting by the ocean and, as she put it, "thinking about my life."

A life that had taken her to a big-boob paradise.

NORTH COAST VACATION

This really is your lucky day. You hadn't planned to get a show. You were just enjoying the sand, the surf and the sun. But a lazy day with a beer and a book has turned into something much more exciting because this voluptuous chick is putting on a show, and she doesn't even know she's doing it! Until she hears a sound in the dunes. She spots you. "Oh, my!" But she doesn't cover up. She calls you over. Your day is about to get even better.

Alexya

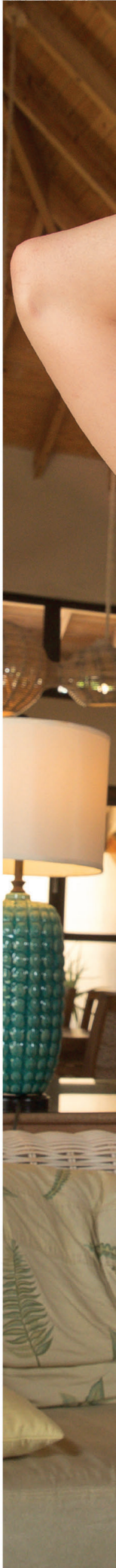
LUST & LINGERIE IN THE TROPICS

A girl who exudes sexuality even when she's just sitting around and reading a book, Romanian beauty Alexya takes us on a tour of a few parts of the villa we haven't seen yet and also takes us on a tour of her curvy body. The two-time runner-up for Model of the Year appears in the Sept. '18 "Rack to the Future" issue of *SCORE*, in which we compare her to Chloe Vevrier, not necessarily for their looks but for the sultry way they have about them. That's high praise, indeed… for both ladies!

BARE FACTS

Alexya

Birthday: August 17, 1989
Age: 29 **Height:** 5′6″
Weight: 134 lbs. **Bra size:** 34GG
Measurements: 42-28-36
Previous appearances: May ′17, July ′16, Dec. ′15 **Movies:** *On Location North Coast, Top Shelf, Juggy Dolls 2* & *V-Girls Next Door 2* (X-Rated and available on page 99).



UP CLOSE & Personal

In the Sept. '18 issue of *SCORE*, Alexya is compared to Chloe Vevrier, but she also could have been compared to Gianna Rossi. During the *Big Boob Paradise* shoot in Eleuthera, the Bahamas in 2007, Gianna was truly the girl who marched to the beat of her own drum. After a shoot, she'd go off on her own and sunbathe on the beach. She wasn't a loner; she was simply a girl who did what she wanted to do when she wanted to do it.

Alexya was like that in the Dominican Republic.

"She's a free-spirit," is how one of our lensmen put it. "She does whatever she's in the mood for. She was always doing her own thing, but never in a way that caused a disturbance. She's in her own world a lot, and I guess you could say it's a world a lot of men would love to be in."

Like several of the other girls who joined us in the D.R., Alexya is a vegetarian. She loves fruit and was excited by the variety of tropical fruits available in the D.R., some of which she had never had before.

By the way, Alexya shared a room with Sha Rizel, and if that doesn't get your brain moving in all kinds of horny directions, nothing will.

NORTH COAST VACATION

"I enjoy being a model very, very much, and this was the most-wonderful shoot I have ever done," Alexya said. "It wasn't work. It was like being on vacation." Our photographers agreed that shooting Alexya isn't work at all. Each click of the camera is like creating a work of art. Alexya's face, body and her connection with the camera turn every shoot, especially this one, into something special. "I don't try to seduce men," Alexya said. "It just happens." Every time.

GET SAVAGE ALL OVER THIS BIG...
1-800 BLACK ASS
1-800-2522-7227
CUM CLOSER BOO... YOU KNOW MY ASS IS DA BOMB.COM! ;P
TIGHT, BLACK PUSSY BABY!!
1-800 DARK TWAT
1-800-327-5928
A037
$2.98 per/min. plus a small $2.98 connection fee, Credit cards & Check by Phone. Adults 18+ only
16220

1-800 TEEN LUST
1-800-833-6587
A075
$1.98 - $3.98 PER MIN PLUS SMALL $2.98 CONNECT FEE / CREDIT CARD, CHECK BY PHONE. ALL GIRLS ARE 18+ ADULTS ONLY
16218

STAR SISTERS

Continued from page 31

V-MAG: When you go out in public, what kinds of reactions do you get?

HELEN: Everybody looks at our boobs…

ERIN: Like they are shocked! Women and men admire us. We can't go anywhere without getting attention, even when we wear loose clothes.

V-MAG: What do the men say?

HELEN: They don't talk much, but their facial expressions say what they're thinking. Some of them have looks on their faces like, "I can't believe what I am seeing!"

V-MAG: What about the women? What do they say?

ERIN: They're jealous. You can tell by the looks on their faces.

V-MAG: Do people believe that you girls are sisters?

HELEN: Most people don't believe we are sisters because we are so different. I have dark hair and Erin has light hair. I think our faces are different, too. The only thing that's similar is our boobs!

V-MAG: Which of you is generally the most outgoing?

ERIN: I am!

V-MAG: That's interesting because Helen has done most of the talking in

Helen (top) is always looking over her younger sister Erin. And as you can see, they spend a lot of time "hanging" out together.

1-800-SHEMALE
7 4 3 6 2 5 3
YOU WON'T FORGET ME, BABY...
A077 PRICES RANGE FROM $1.99-$5.99 PER MINUTE. CONNECTION FEES MAY APPLY. ALL MODELS 18+
16294

HORNY NYMPHO SLUTS!
ONLY 65¢ PER MIN
LIVE, NASTY, 1-ON-1 ONLY .95¢ PER MIN
1-800-669-1111
+SMALL $2.95 CONNECT FEE // ADULTS 18+ ONLY // CREDIT CARD A025

HOT WET XXX SEX!
ONLY 89¢ PER MIN
LIVE ONE-ON-ONE
1-800-TO-WHORE
8 6 9 4 6 7 3
*At least 18 yrs of age. Credit card/adults 18+ only A024

ONLY 89¢ PER MIN
"the original"
1-800-TO-WHORE
8 6 9 4 6 7 3
LIVE!
FILL BOTH HOLES!
SUCK THAT COCK GIRL!
A079
All girls depicted at least 18 yrs of age. Must be over 18 to call. All major Credit Cards accepted.
16216

this interview.

HELEN: Yes, but normally, I am the shy one. I don't really like going out much. I like to stay at home and relax.

V-MAG: Have you girls ever dated the same guy?

HELEN: Yes. *[Laughs]* After the relationship was over with one of us, the other took over!

V-MAG: Do you ever date the same person at the same time?

ERIN: That's a secret!

V-MAG: I'll take that as a yes. Do you ever talk about sex with each other?

HELEN: No. That's too personal.

V-MAG: Do you ever talk about other guys with each other?

ERIN: Yes. A lot. We will see a guy and talk about him. Or I will say to Helen, "Do you like him?" I think that is what most sisters do.

V-MAG: Other than your breasts, what are the main similarities between you?

HELEN: That's a very good question.

ERIN: Our voices are similar.

HELEN: That's the only thing.

V-MAG: What do you think are the main differences?

HELEN: Physically, the most-obvious one is that Erin's whiter. Our personalities are totally opposite.

V-MAG: Erin, did Helen ever tease you when you were a kid?

ERIN: Yes. And we just had a little fight!

HELEN: Nothing bad. Don't worry! We are over it now.

V-MAG: Which of you is bustier?

BOTH GIRLS: I am!

V-MAG: Which of you is prettier?

BOTH GIRLS: I am!

V-MAG: Which of you is smarter?

BOTH GIRLS: I am!

V-MAG: Which of you is wilder in bed?

ERIN: She is.

V-MAG: Ah, so even though Helen is shyer, she's wilder in bed. Which of you is the bigger flirt?

HELEN: I am.

V-MAG: Is there anything you want to tell your fans out there?

HELEN: Thank you for your support, and we hope you will enjoy all of our magazines and DVDs, and we hope you visit us on our webcam site.

ERIN: And thank you for having us in the Dominican Republic. This has been a dream for both of us, and it is so much fun being here with so many other beautiful busty girls.

V-MAG: Thank you for joining us on-location in the D.R.

BOTH GIRLS: Thank you!

1-800-WET-FUCK
9 3 8 3 8 2 5
1-800 WET CUNT
9 3 8
2 8 6 8
1-800 WET TITS
9 3 8
8 4 8 7
A009
PRICES RANGE FROM $1.99-$5.99 PER MINUTE. ALL CREDIT / DEBIT CARDS ACCEPTED OR CHECK BY PHONE. ALL MODELS 18+.
HD VOICE
16222

HORNY HOUSEWIVES READY 2 FUCK!
HD VOICE
1 800 WET WIFE
9 3 8 9 4 3 3
CUCKOLD SLUTS!
EASY MILFS!
CHEATING WIVES!
C'mon, sexy baby... Gimme that HARD COCK! My hubby doesn't please me anymore and I need to CUM! Plz unzip those jeans and CALL NOW! I'll beg you for it!
A074
PRICES RANGE FROM $1.99-$5.99 PER MIN. ALL CREDIT CARDS AND DEBIT CARDS ACCEPTED. ALL MODELS 18+
16224

Demmy Blaze

BLAZING HOT ON THE NORTH COAST!

This Ukrainian girl-next-door pulled off a big surprise when she captured 2017 *Voluptuous* Model of the Year, edging out two-time winner Vanessa Y., Alexya and Rachel Raxxx, but should her victory really have been so unexpected? All of those girls are great, and Demmy is great, too. Look at her rack. Look at those firm, heavy, natural flesh pillows that absolutely dominate her frame and make you ignore the gorgeous tropical scenery.

BARE FACTS

Demmy Blaze

Birthday: Nov. 7, 1991 **Age:** 26
Height: 5′6″ **Weight:** 146 lbs.
Bra: 34H **Measurements:** 42-28-38
Previous appearances: May ′18, July ′17, March ′17, Sept. ′16
Movies: *On Location North Coast, V-Girls Next Door 2* and *Juggy Dolls 2* (X-Rated and available on page 99).

NORTH COAST VACATION

Anyone who's been following Demmy since her debut in the May '16 issue knows that something special happened on the previous spread: She showed her pussy for the first time. Here she is again with her heavy tits (too heavy to be called hangers) softly grazing her thighs while she gives us another heavenly view of her pussy. And on the next page, Demmy is going to get wet because it was hot in the Dominican Republic. And the eight girls who joined us on the D.R.'s North Coast made it hotter.

UP CLOSE & Personal

"I am very serious about my life as a model, and sometimes I am very critical of myself," said Demmy, who has no reason to be critical about anything she does. "I admire the most successful models, like Hitomi, Sha Rizel and Alexya. Meeting Sha and Alexya and modeling with them and the other delightful girls was a wonderful experience."

A wonderful experience for Demmy, a wonderful experience for our team and a wonderful experience for the other seven girls, who loved being in Demmy's always-positive presence. Demmy comes across as shy and quiet, but she really isn't.

"Demmy is soft and kind, but she's definitely not shy," one of our photographers said. "She's like a teddy bear, sweet and gentle. She doesn't have a strong personality. Alexya has more of a strong personality. She's wild and marches to the beat of her own drum. Demmy is the opposite of Alexya."

Demmy, who is also a lingerie model back home in Ukraine, showed up in the D.R. with bagloads of sexy lingerie. She's a dream model, always willing to follow directions. She is, in a word, perfect.

MOVIE CLUB

SPEND $100 OR MORE & GET 25% OFF YOUR ORDER

Blu-rays and DVDs only. Offer expires November 18, 2018.

NEW

ON LOCATION NORTH COAST

Super-stacked naturals Alexya, Sha Rizel, Helen and Erin Star, Demmy Blaze, Daria, Codi Vore and Kitty Cute have been invited to a gorgeous beachfront paradise in the Dominican Republic. The reason: to find our next covergirl. Our boob-focused editor gives the girls seven challenges; the winner gets the cover. Sisters Erin and Helen turn their talents on a fuck machine. Daria and Demmy Blaze wash a car. There's oiling, big wet tits, boob mashing and lots more. It's their dream vacation. It's your dream movie!
103 Min. X-Rated (Blu-ray or DVD)

Helen Star (top) and Erin Star

Demmy Blaze (left) and Daria

Alexya (left) and Sha Rizel

BEST SELLERS — TOP 3 MOVIES OF THE MONTH

TOP SHELF

Only the best naturally stacked girls in solo action never-before-seen on DVD. Two discs, 12 girls, starring Hitomi, Karla James, Venera, Valory Irene, Christy Marks, Sha Rizel, Micky Bells, Alexya, Arianna Sinn, Leanne Crow, Merilyn Sakova and Karina Hart.
204 Min. X-Rated (Blu-ray or DVD)

JUGGY DOLLS 2

An all-star cast starring Daria, Hitomi, Tiggle Bitties, Sha Rizel, Valory Irene, Micky Bells, Demmy Blaze, Kate Marie, Lily Madison, Alexya, Allie Pearson, Larissa Linn in tit-focused solo action, plus Brit babes Katie Thornton and Danniella go tit-to-tit for the first time.
234 Min. X-Rated (Blu-ray or DVD)

INTRODUCING MILLY MARKS

Get to know our Newcomer of the Year as she busts out of tight tops, bounces her tits, oils, fucks her pussy with toys and has her first on-camera boy-girl sex scenes, one with huge-dicked JMac.
109 Min. XXX-Rated (Blu-ray or DVD)

TERRY NOVA

She's slim 'n' naturally stacked with enticing hangers and inverted nipples. Terry Nova is so innocent, so shy, so quiet… until a big cock comes along. Then she's ready to suck and fuck like a wild nympho. Features five XXX scenes, including her famous four-way with Christy Marks.
120 Min. XXX-Rated (DVD only)

INSIDE ALAURA GREY

Alaura goes all-the-way for the first time…and the second…and the third! In one scene, she does two hung studs. Of course, she gets her huge naturals doused with cum. Behind-the-scenes action, self-sucking, oiling & an interview.
120 Min. XXX-Rated (Blu-ray or DVD)

NEW

TERRI JANE

She's a school girl and a naughty nurse. She puts on a bursting bikini show. She gives you amazing views of her huge naturals underwater. In her first exclusive DVD, brickhouse British babe shows why she's one of the greatest V-Girls ever.
93 Min. X-Rated (DVD only)

U.S. and Canada: Call 1-800-421-0760

CAT BANGLES

Cat fucked on-camera only for The SCORE Group, and now she's all yours in her first exclusive movie. Cat gags on giant cocks, taking dick in every hole and enjoys being stuffed as two studs take turns on her ass. And you have to hear how Cat purrs! She brings on the heat.
142 Min. XXX-Rated (DVD only)

BARBARA ANGEL

If you saw Barbara Angel in everyday life, you'd never expect her to show off her beautiful body, spread her pussy and suck and fuck huge-dicked porn studs on-camera. But this angel has a very naughty side that she happily exposes in her first exclusive movie.
119 Min. XXX-Rated (DVD only)

BIG FAT TITS 3

Big, fat natural tits! Colombian sexpots Shara Lopez and Katy Shavon, sisters Erin and Helen Star, short 'n' stacked Lara Jones and Alexsis Faye. Plus Tiggle Bitties, Maserati, P-Chan, Maya Milano, Lila Payne, Codi Vore, Natasha Sweet, Juliana Simms and more.
236 Min. X-Rated (Blu-ray or DVD)

ALL STACKED, ALL NATURAL 7

Three discs, 24 girls including Natasha Sweet, Rachel Raxxx, Codi Vore, Stefania Kinskih, Roxi Red, Cat Bangles, Rockell, Juliana Simms, P-Chan, Chloe Rose, Alana Lace, Danni Lynne, Dulcinea and many more. Our bustiest edition ever.
363 Min. X-Rated (Blu-ray or DVD)

SHA RIZEL & FRIENDS

Sha and 19 of her bosom buddies are fun, flirty and horny in solo tit and pussy play. Featuring many of your favorite naturally stacked babes including Karina Hart, Hitomi, Leanne Crow, Rockell, Lana Ivans, Katarina Dubrova, Melissa Manning and Merilyn Sakova.
299 Min. X-Rated (DVD only)

V-GIRLS NEXT DOOR 2

Twenty-four naturally stacked babes, many of them exclusives. Includes a sensational lineup of newcomers, including H-cup Milly Marks and Sabrina-Jade, plus Lila Payne, Alexya and all-time greats Hitomi, Christy Marks, Karina Hart and Marilyn Sakova.
373 Min. X-Rated (Blu-ray or DVD)

Naturally stacked babes in solo & XXX action

FULL-FIGURED FOXES 4

33 plush babes in the fourth edition of this best-selling series. Packed with favor-ites and new discoveries, including JJ-cup Rachel Raxxx, and girls you won't see anywhere else. Features Lavina Dream, Roxee Robinson and many more in solo action.
480 Min. X-Rated (Blu-ray or DVD)

PREGGOS & MILKERS 3

These preggos aren't like other moms-to-be, and that's good! Pregnant Katarina Dubrova and Nathaly Cherie fuck while pregnant, plus Marilyn Mayson, Sirale, Micky Bells and Bebe Cooper. Some of these girls are already lactating. A must-have for preggo lovers.
181 Min. XXX-Rated (DVD only)

VOLUPTUOUS XTRA 18

XXX Performer of the Year finalists Natasha Sweet, Amaya May and Paige Turner have G-cups. Rachel Raxxx is 18 and has JJ-cups. These are their first hardcore scenes. Plus Roxi Red, Chloe Rose, Harlow Nyx, Anastasia Lux, Barbara Angel and May West.
201 Min. XXX-Rated (DVD only)

BUSTY BROWN SUGAR 2

18-year-old Rachel Raxxx, in her first on-camera fuck, smothers a guy with her rack. Plus Ms. Yummy, who has huge naturals and a big ass, Roxi Red, Liza Biggs, Marie Leone, Layla Monroe, Nadia Vixen, Cat Bangles and Danni Lynne.
189 Min. XXX-Rated (DVD only)

FUCKIN' NATURALS 2

Scarlet LaVey is the star of this epic fuck-fest that also features Sirale, Felicia Clover, Maggie, Sara, Janessa Loren, Brittany Kendall, Elle Flynn, Jessica Roberts and Vicky Soleil. Two discs jammed with the curvy, horny naturals a tit man demands.
498 Min. XXX-Rated (DVD only)

TITS ON TOP 2

When 18 stacked naturals get horny, nothing can keep them away from what they crave: hard cock. The spectacular lineup in this best-seller features Siri, Terry Nova, Sirale, Brandy Talore, Desiree, Maggie Green,Sabina Leigh, Rachel Love, Veronika and Felicia Clover.
402 Min. XXX-Rated (DVD only)

All discs are Region-Free

MOVIE CLUB

Don't wait! Call now. Our friendly, onsite operators are standing by to help you.

TITS & TUGS 10

Alaura Grey tit-fucks and sucks cock on-camera for the first time. Plus Allie Pearson, Channel Sweets, Kamryn Monroe, Ivana Gita, Alana Lace, Nikki Cars, Bunny de la Cruz, Sunshine, Trinety Guess, Cameron Skye and Kamille Amora.
154 Min. XXX-Rated (DVD only)

VOLUPTUOUS BLACK LABEL

J-cup Jamaican goddess Maserati stars in this three-disc set and has her tits coated with jizz. Teen Marie Leone, another J-cup stunner, pops her hardcore cherry in this flick, too! Also featuring Natasha Dulce, Nadia Vixen Melissa Reed, Sadie Blooms and many more!
264 Min. XXX-Rated (DVD only)

RIPE RACKS 2

Twelve naturally stacked babes in intimate scenes. Your favorite girls stripping, fondling their massive jugs, pulling their nips, sucking their dugs, squeezing their tatas, spreading their pussies, masturbating, talking dirty, pulling their ass cheeks apart and cumming wildly.
180 Min. X-Rated (DVD only)

V-GIRLS NEXT DOOR

Cum along with our dirty dozen as they diddle their clits and show you their tits. Michelle Bond, Jenna Valentine, Roxanne Miller, Elaina Gregory, Terri Jane, Natalie Fiore, Cherry Brady, Leanne Crow, Micky Bells, Michelle May, Janne Hollan and Sophie Mae.
209 Min. X-Rated (DVD only)

THE KARINA COLLECTION

Twelve scenes previously available only to members of her website. She packs her flesh pillows into tight tops and lingerie. She's your dream date, your maid, the ultimate sweater girl, a naughty schoolgirl and more. Plus, Karina and Mandy Pearl play tennis together.
245 Min. X-Rated (DVD only)

BUSTY ANAL SLUTS 4

Ten ass-fucked, big-titted babes on two discs. Features 20-year-old Newcomer of the Year Milly Marks in her first-ever anal scene. This young babe keeps getting hotter. Plus Danielle Derek, Roxi Red, Tigerr Benson, Cat Bangles, Stephanie Stalls, May West, Nadia Night and Eva Karrera.
388 Min. XXX-Rated (DVD only)

MOVIES BY BOOB LOVERS FOR BOOB LOVERS

BUSTY BROWN SUGAR

J-cupper Kristina Milan and JJ-cupper Vanessa Del Mar in nut-busting action! Plus, Tatiana Blair, Lady Spyce and Camelia Davis, who get their honeypots pummeled and their tits coated. Five treats so sweet, you'll want more than one taste!
110 Min. XXX-Rated (DVD only)

COCOA NUT BUSTERS

Features super-titters Kristina Milan, Vanessa Del Mar, Mianna Thomas, Maserati, Camille Morgan, Delotta Brown, Carmen Hayes and eight other mocha babes in XXX action. A must-have for the man who loves black chicks with fat tits!
310 Min. XXX-Rated (DVD only)

MONTEGO BABES

Join Terri Jane, Gya Roberts and Micky Bells in Montego Bay, Jamaica for the wettest, oiliest big-boob party ever. It's fun in the sun and the pool as the girls bust out of skimpy bikinis, destroy tight tops and turn their super soakers on each other in a wild wet T-shirt scene.
120 Min. X-Rated (Blu-ray or DVD)

LEANNE'S STACKED SUMMER

Leanne Crow goes on her dream vacation to the Caribbean and wants you to join her! She's your busty host as she packs her tits into tight tops and bras and more. She's joined Michelle Bond, Angela White, Maggie Green and Charley Green.
120 Min. X-Rated (Blu-ray or DVD)

MAMMARY MAMBO

Enjoy Arianna Sinn and Miosotis hotter than you've ever seen them before! Watch as this busty Romanian stunner and the mega-boobed Dominican natural get wild and dirty in the tropics! Loaded with tit-play, lezzie and three-way fucking action. The girls bring the heat!
74 Min. XXX-Rated (Blu-ray or DVD)

LARGE LOVIN' 5

Teen N-cupper Peyton Thomas stars and gets the big bone a big girl needs. Emilia Boshe and Trinety Guess pop their hardcore cherries. Sashaa Juggs, Emilia Boshe, Nikky Wilder, Peyton Thomas and more in big-girl hardcore action. Ten girls on two overflowing discs.
228 Min. XXX Rated (Blu-ray or DVD)

THE BREAST OF XL GIRLS 3

24 XXX scenes on four discs. If you love seeing big, beautiful, naturally stacked girls sucking and fucking on-camera, this is the ultimate desert island XXX movie for you. Stars Marilyn White, Kat Bailey, Nikky Wilder, Marilyn Mayson, Lucy Lenore and many, many more. **480 Min. XXX-Rated (DVD only)**

ROXI RED

She has KK-cup naturals and loves to fuck. The first movie devoted exclusicvely to super-stacked natural Roxi Red features two solo scenes, including one in which she shaves her pussy, her only on-camera anal and her first three-some with two lucky studs. Look nowhere else. She's all ours! **102 Min. XXX-Rated (DVD only)**

DOUBLE STUFFED PLUMPERS 4

Big girls with big naturals and big appetites for sex get double-teamed by porn cocks. Some of them get DP'd. Some of them get their asses filled. Stars Jordynn LuXXX, Cat Bangles, Mya Blair, Trinity Michals, Suzumi Wilder, Anna Beck and many more. **240 Min. XXX-Rated (DVD only)**

- **Orders ship in discreet packaging with tracking.**
- **We ship to P.O. Boxes. Delivery is guaranteed.**
- **Our mailing list is never shared.**
- **Your personal information is 100% secure.**

Approximate Currency Conversion Rates			
$19.95	C$25.95	£13.95	€ 15.95
$29.95	C$38.95	£20.95	€ 23.95
$34.95	C$45.95	£24.95	€ 27.95
$39.95	C$51.95	£28.95	€ 31.95
$44.95	C$58.95	£31.95	€ 36.95
$49.95	C$64.95	£35.95	€ 40.95
$79.95	C$102.95	£56.95	€ 63.95

eBoobStore.com

You could be watching these movies RIGHT NOW!

FAST & SECURE movie streaming

Cheaper *No shipping costs!*
Quicker *Instant access!*
Better *Highest resolutions!*

INTERNET ORDERS eboobstore.com U.S. & CANADA 1-800-421-0760 INTERNATIONAL +1-305-662-5959
FAX 305-662-5952 WE SHIP IN 24 HOURS! PLEASE REMEMBER TO INCLUDE S&H

Mail to: The SCORE Group, Dept. VO1118, P.O. Box 558150, Miami, FL 33255-8150 USA

- ❑ *ON LOCATION NORTH COAST* (DVD) VD410D $39.95 ❑ (BLU-RAY) VD410B $44.95
- ❑ *TOP SHELF* (DVD) VD362D $39.95 ❑ (BLU-RAY) VD362B $44.95
- ❑ *JUGGY DOLLS 2* (DVD) VD339D $39.95 ❑ (BLU-RAY) VD339B $44.95
- ❑ *INTRODUCING MILLY MARKS* (DVD) PIX841D $39.95 ❑ (BLU-RAY) PIX841B $44.95
- ❑ *TERRY NOVA* (DVD) PIX949D $19.95
- ❑ *INSIDE ALAURA GREY* (DVD) PIX869D $39.95 ❑ (BLU-RAY) PIX869B $44.95
- ❑ *TERRI JANE* (DVD) VD377D $19.95
- ❑ *CAT BANGLES* (DVD) PIX898D $19.95
- ❑ *BARBARA ANGEL* (DVD) PIX897D $19.95
- ❑ *BIG FAT TITS 3* (DVD) VD364D $39.95 ❑ (BLU-RAY) VD364B $44.95
- ❑ *ALL STACKED, ALL NATURAL 7* (DVD) VD340D $39.95 ❑ (BLU-RAY) VD340B $44.95
- ❑ *SHA RIZEL & FRIENDS* (DVD) VD270D $39.95
- ❑ *V-GIRLS NEXT DOOR 2* (DVD) VD350D $39.95 ❑ (BLU-RAY) VD350B $44.95
- ❑ *FULL-FIGURED FOXES 4* (DVD) VD334D $39.95 ❑ (BLU-RAY) VD334B $44.95
- ❑ *PREGGOS & MILKERS 3* (DVD) PIX848D $39.95
- ❑ *VOLUPTUOUS XTRA 18* (DVD) PIX826D $39.95
- ❑ *BUSTY BROWN SUGAR 2* (DVD) PIX813D $39.95
- ❑ *FUCKIN' NATURALS 2* (DVD) PIX637D $39.95
- ❑ *TITS ON TOP 2* (DVD) PIX582D $39.95
- ❑ *TITS & TUGS 10* (DVD) PIX868D $39.95
- ❑ *VOLUPTUOUS BLACK LABEL* (DVD) PIX638D $39.95
- ❑ *RIPE RACKS 2* (DVD) VD268D $19.95
- ❑ *V-GIRLS NEXT DOOR* (DVD) VD266D $19.95
- ❑ *THE KARINA COLLECTION* (DVD) VD262D $29.95
- ❑ *BUSTY ANAL SLUTS 4* (DVD) PIX872D $39.95
- ❑ *BUSTY BROWN SUGAR* (DVD) PIX483D $39.95
- ❑ *COCOA NUT BUSTERS* (DVD) PIX522D $29.95
- ❑ *MONTEGO BABES* (DVD) VD252D $29.95 ❑ (BLU-RAY) VD252B $34.95
- ❑ *LEANNE'S STACKED SUMMER* (DVD) VD249D $19.95 ❑ (BLU-RAY) VD249B $34.95
- ❑ *MAMMARY MAMBO* (DVD) PIX501D $39.95 ❑ (BLU-RAY) PIX501B $44.95
- ❑ *LARGE LOVIN' 5* (DVD) PIX729D $39.95 ❑ (BLU-RAY) PIX729B $44.95
- ❑ *THE BREAST OF XL GIRLS 3* (DVD) PIX888D $39.95
- ❑ *ROXI RED* (DVD) PIX911D $19.95
- ❑ *DOUBLE STUFFED PLUMPERS 4* (DVD) PIX812D $39.95

☐ MY ORDER TOTALS $100 OR MORE, SO I GET 25% OFF MY TOTAL PRICE (DVDs & BLU-RAYS ONLY)

Movies Shipping & Handling: U.S. Priority: $4 per Movie–minimum 2. Delivery within 2-3 day. **Overnight: $40 for up to 10 Movies.** Delivery next business day.
International First Class: $16.00 for first Movie, then $4 each–minimum 2. Delivery within 10-14 days. **International Priority: $38 for first Movie, then $8 each–minimum 3.** Delivery within 7-10 days
☐ Subscribers get a 15% discount on video purchases. Cannot be combined with Buy Three, Get One Free offer. Customer ID# _____ Only U.S. subscribers get free shipping on video orders. We accept payment in cash (£, €, C$ or US $ banknotes), American Express Travelers checks denominated in US funds or checks from a Canadian bank denominated in US $ (Canada Only.) No Coins. **Sorry, no International personal cheques.** Make check/money order payable to The SCORE Group. Florida residents add 7% sales tax. Credit card transactions are billed in $ at current exchange rate. You must provide credit card and mailing addresses if the two are different. U.S. orders ship via Priority mail or FedEx. Rush delivery available: call for details. Video sales are final. Damaged discs will only be replaced with another of the same title if reported within 30 days of receipt. The SCORE Group cannot be held responsible for Customs seizures. By ordering, you certify that you are at least 18 years old.

Payment: ☐ Cash ☐ Check ☐ Money/Postal Order ☐ MasterCard/Access/Eurocard/Cirrus ☐ VISA/Plus ☐ AmEx ☐ Discover/Novus ☐ Maestro ☐ JCB ☐ Diners Club ☐ Union Pay

Name_____ Age_____ Card #_____ Exp._____

Security code required (last 3 digits above signature)_____ American Express (4 digits above card #)_____

Address_____ City_____ State/Country_____ Zip/Post Code_____

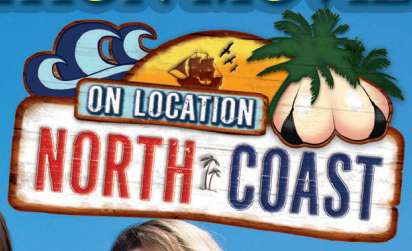
Phone/Email Required_____ Signature Required_____ VO1118

COUPON EXPIRES NOVEMBER 18, 2018

INSIDE THIS ISSUE OF

THE SCORE GROUP®

A SNEAK PEEK AT OUR NEW ON-LOCATION MOVIE!



Your fantasy vacation in a tropical paradise with eight sensational, naturally stacked girls!

Starring **CODI VORE, SHA RIZEL, DEMMY BLAZE, KITTY CUTE, HELEN STAR, ERIN STAR, ALEXYA AND DARIA**

Loaded with group action. The girls go tit-to-tit in their wettest, wildest and oiliest scenes ever! Underwater action, group showers, a big-boob car wash and more. Sisters Helen and Erin Star share a sex machine!

ORDER YOUR COPY ON PAGE 99